



Cleanness by Purpose

Diaphragm Valve

*For High Pressure Service
(21MPa-3000psi)*

DVKA series



IHARA SCIENCE CORPORATION

DVKA Metal Diaphragm Seal Valve (21MPa - 3000psi) Cv 0.1

DVKA Series Diaphragm Valves have realized high flow rate by expanding the flow passage to the maximum extent. Our valve offers exceptional cleanliness and excellent flows for gas distribution systems. Also superior containment and delivery for the most critical gas applications. Manual and automatic operations available; pneumatic Norm-Open, Norm-Closed, Double-Acting & Lock Out Tag Out "bump proof" handle. Body 316LSS, 316L VAR or C22

- Engineered with less dead space around wetted surfaces, providing excellent gas purging ability.
- Mounted Ni-Co alloy diaphragm which achieves high air-tightness and high durability and actuation longevity
- Equipped with open/close indicator allowing visual check of the valve position. LOTO integral safety handle available
- Oil-free treatment by precision cleaning for all wetted parts & detailed electropolishing procedure for outstanding finish
- Assembled, tested and packaged in ISO5 (class 100) cleanroom, double-bagged with UHP Nitrogen purge

Specifications

Nominal Size	1/4"	3/8"	1/2"	3/4"
Work Pressure	Vac. ~21MPa (3000psi)			
Work Temp.	-10~+65°C (Manual) -10~+40°C (Pneumatic)			
Cv Value	0.10			

Detected Leak	Inner ^(※1)	$\leq 3 \times 10^{-10} \text{Pa} \cdot \text{m}^3 / \text{sec.}$	
	Outer	$\leq 1 \times 10^{-11} \text{Pa} \cdot \text{m}^3 / \text{sec.}$	
Weight ^(※2)	(Manual)	270g	560g
	(Automatic)	350g	930g
Internal Volume ^(※3)	1.0cc		
Work Durability ^(※4) (cycle count test)	(Manual)	Over 50,000	
	(Automatic)	Over 400,000	

(※1) In the case of PCTFE sheet.

(※2) In the case of VTF Male connection.

(※3) In the case of VTF Male connection under valve Open.

(※4) In-house Test: 21MPa N₂ gas sealed.

(※5) Multiple porting options available as "DVKA-4TWMVM" = 3 port, and "DVKA-4TWTWVM" = 4 port

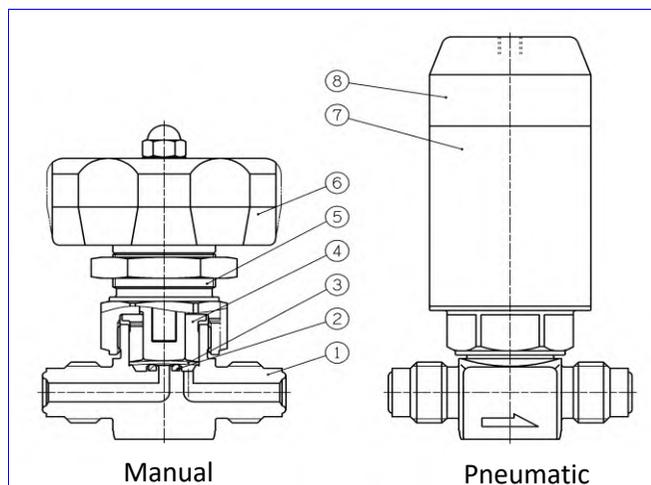
**** Lock Out Tag Out (LOTO) options available ****

Materials of Construction

Parts Name	Material
① Body	316L SS (forged)
② Disc Seat (Seal)	PCTFE ^(※1)
③ Diaphragm	Co-Ni Alloy
④ Diaphragm Retainer	630 SS
⑤ Bonnet	304 SS
⑥ Handle ^(※2)	Aluminum Alloy
⑦ Cylinder	
⑧ Cylinder Cover	

(※1) Polyimide, PEEK, PFA, PVDF seats are available

(※2) Contact us for Lock Out Tag Out (LOTO) options.



Model Number Notation

DVKA - ① ② - ③ - ④ - ⑤ - ⑥ - H - ⑦**

Example: DVKA-4VM-NC-EP-CV0.1-DM [1/4" VTF Male Face-Seal connection, Normal Close, EP treatment, Cv 0.1, 316LSS VAR material]

①		②		TW②		③		④		⑤		⑥	
Mark	Size	Mark	Connection	Mark	Tube Wall	Mark	Operation	Mark	Internal Finishing	Mark	Cv	Mark	material
4	1/4"	VM	VTF (Male)	0.89	1/4" @ 0.035"	Blank	Manual	EP	Electropolish Ra 5µin (7µin max)	CV0.1	0.10	(Blank)	316LSS
6	3/8"	VF	VTF (Fem'l)	0.89	3/8" @ 0.035"	NC	Normal Close	BA	Mech Polish Ra 20µin (32µin max)	-	-	DM	316LSS VAR
8	1/2"	D	BI-Lok	(blank)	1/2" @ 0.049"	NO	Normal Open			-	-	HC	Hastelloy C22
12	3/4"	TW	Tube weld	(blank)	3/4" @ 0.065"	DA	Double Acting			-	-		
				-	-	LOH	Lock-Out, Tag-Out Safety Handle						

**** standard handle color "HBK" = BLACK**
(numerous handle colors available, config, as "HBU" = BLUE, "HRD" = RED, "HGR" = GREEN, "HWH" = WHITE, etc)

Dimensions (Manual)

	VTF(Male) (mm)		
	Type	Size	L
	DVKA-4VM	1/4"	52
	VTF(Female) (mm)		
	Type	Size	L
	DVKA-4VF	1/4"	71.6
	BI-Lok (mm)		
	Type	Size	L
	DVKA-4D	1/4"	58

Dimensions (Pneumatic)

	VTF(Male) (mm)		
	Type	Size	L
	DVKA-4VM-NC	1/4"	52
	VTF(Female) (mm)		
	Type	Size	L
	DVKA-4VF-NC	1/4"	71.6
	BI-Lok (mm)		
	Type	Size	L
	DVKA-4D-NC	1/4"	58



IHARA SCIENCE CORPORATION

You can get more information at Home Page.

<http://www.ihara-sc.co.jp>

Headquarters/Sales Offices

Headquarters

East Japan Sales Office

11-3 Takanawa 3-chome Minato-ku,
Tokyo 108-0074 Japan
TEL: +81-3-6721-6981 FAX: +81-3-6721-6991

Chubu Sales Office

Tsukasa Building, 3-14-19, Chiyoda, Naka ward,
Nagoya city, Aichi prefecture 460-0012
TEL: +81-52-323-2627 FAX: +81-52-323-2630

Kansai Sales Office

7F, GL Osaka Building, 4-1-18, Tenma, Kita ward
Osaka city, Osaka prefecture 530-0043
TEL: +81-6-6358-9255 FAX: +81-6-6358-9260

West Japan Sales Office

1-17-20, Higashizuka, Kurashiki city,
Okayama prefecture 712-8044
TEL: +81-86-455-1811 FAX: +81-86-455-1822

Group Companies

Yamagata-Ihara Corporation

5600-3, Higashineko, Oaza, Higashine city,
Yamagata prefecture 999-3701
TEL: +81-237-43-5501 FAX: +81-237-43-5504

IHARA SCIENCE TAIWAN Co.,Ltd

No.79, Mingyi St., West Dist.,
Taichung City 403, Taiwan
TEL:+886-4-2319-1116 FAX:+886-4-2319-1126

SUZHOU IHARA SCIENCE Co.,Ltd.

SHANGHAI OFFICE
Room 3001, Tower1 Hyundai Plaza Xian Xia Road
No.369
Changning District, Shanghai, 200336, China
TEL:+86-21-5239-9884 FAX:+86-21-5283-3811

IHARA KOREA Co.,Ltd

Digital Empire II103-905, Sinwon-ro 88,
Yeongtong-Gu, Suwon-Si
Gyeonggi-Do, 443-734, South Korea
TEL : +82-31-695-6800 FAX : +82-31-695-6808

IHARA SCIENCE USA CORPORATION

1915 Peters Road, Suite 1C3 Irving, Texas 75061
TEL:+1-469-536-4671 FAX: +1-469-586-4723



WARNING

If you don't select and handle fittings, valves and related accessories in an adequate manner, it may damage human beings and applicable systems.

Within the responsibility and authorization of users and piping designers, fittings, valves and related accessories shall be adequately selected, assembled, used and maintained based on the applicable conditions and product conformity to the system to be applied.

Please read carefully our operation manual and feel free to contact with Ihara if you have any question or request.

[Product Warranty]

1) Warranty Period

The warranty period of our products is one (1) year from putting into service or one and half (1.5) years after delivery whichever comes earlier.

However, the products of special specification and/or the cases used under deviating from the specification shall be exempted.

Please inquire us for the products that specify the service life or replacing parts.

2) Scope of Warranty

Any failure and damage under maker's responsibility will be found during the warranty period, the substitute and/or replacement parts shall be provided free of charge. The warranty shall not be extended to a claim for the liquidated damages.

■ The contents of this catalogue are subject to change without prior notice due to product improvement, etc.